



Material - IS 7806 Grade 13

Standard Specification for Heat Resistant Alloy Steel Castings

Group - Ferrous Stainless Steel Alloys

Sub Group - IS 7806 Grade 13 Alloy Steel Casting for Heat Resistant

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.100 max.	Solution Annealing	
Silicon	Si %	1.500 max.		
Manganese	Mn %	1.500 max.		
Phosphorus	P %	0.040 max.		
Sulphur	S %	0.040 max.		
Chromium	Cr %	15.000 - 18.000		
Nickel	Ni %	13.000 - 16.000		
Iron	Fe %	Balance		
-	-	-	Mechanical Properties	
-	-	-	Tensile Strength in Mpa	480 min.
-	-	-	Yield Strength in Mpa	210 min.
-	-	-	Elongation in %	19 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	-
-	-	-	Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
SA-351 CF10MC	ASME	USA	Casting
20CH20N14S2L	GOST	Russia	Casting
GX25CrNiSi 20-14	DIN	Germany	Casting
A351 CF10MC	ASTM	USA	Casting
LH 19 N 14 G	PN	Poland	Casting
1.4832	DIN	Germany	Casting
J92971	UNS	USA	Casting

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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